





| Carbide Full Radius Grooving Bars |                 |        |              |       |            |                    |                        |
|-----------------------------------|-----------------|--------|--------------|-------|------------|--------------------|------------------------|
| Minimum<br>Bore                   | Groove<br>Width | Offset | Max<br>Depth | OAL   | Shank<br>ø | Uncoated<br>Part # | AlTiN Coated<br>Part # |
| .0620                             | .031/.032       | .020   | .1875        | 2     | 1/8        | RRG241170          | RRG241170A             |
|                                   | .031/.032       | .020   | .2500        | 2     | 1/8        | RRG241175          | RRG241175A             |
|                                   | .031/.032       | .020   | .3750        | 2     | 1/8        | RRG241180          | RRG241180A             |
| .0930                             | .046/.047       | .030   | .2500        | 2     | 1/8        | RRG241185          | RRG241185A             |
|                                   | .046/.047       | .030   | .3750        | 2     | 1/8        | RRG241190          | RRG241190A             |
|                                   | .046/.047       | .030   | .5000        | 2     | 1/8        | RRG241195          | RRG241195A             |
| .1250                             | .062/.063       | .040   | .2500        | 2     | 1/8        | RRG241200          | RRG241200A             |
|                                   | .062/.063       | .040   | .3750        | 2     | 1/8        | RRG241205          | RRG241205A             |
|                                   | .062/.063       | .040   | .5000        | 2     | 1/8        | RRG241210          | RRG241210A             |
|                                   | .062/.063       | .040   | .6250        | 2     | 1/8        | RRG241215          | RRG241215A             |
| .1875                             | .017/.018       | .050   | .2500        | 2-1/2 | 3/16       | RRG241220          | RRG241220A             |
|                                   | .017/.018       | .050   | .3750        | 2-1/2 | 3/16       | RRG241225          | RRG241225A             |
|                                   | .017/.018       | .050   | .5000        | 2-1/2 | 3/16       | RRG241230          | RRG241230A             |
|                                   | .017/.018       | .050   | .6250        | 2-1/2 | 3/16       | RRG241235          | RRG241235A             |
|                                   | .025/.026       | .050   | .2500        | 2-1/2 | 3/16       | RRG241240          | RRG241240A             |
|                                   | .025/.026       | .050   | .3750        | 2-1/2 | 3/16       | RRG241245          | RRG241245A             |
|                                   | .025/.026       | .050   | .5000        | 2-1/2 | 3/16       | RRG241250          | RRG241250A             |
|                                   | .025/.026       | .050   | .6250        | 2-1/2 | 3/16       | RRG241255          | RRG241255A             |
|                                   | .030/.031       | .050   | .2500        | 2-1/2 | 3/16       | RRG241260          | RRG241260A             |
|                                   | .030/.031       | .050   | .3750        | 2-1/2 | 3/16       | RRG241265          | RRG241265A             |
|                                   | .030/.031       | .050   | .5000        | 2-1/2 | 3/16       | RRG241270          | RRG241270A             |
|                                   | .030/.031       | .050   | .6250        | 2-1/2 | 3/16       | RRG241275          | RRG241275A             |
|                                   | .062/.063       | .050   | .2500        | 2-1/2 | 3/16       | RRG241280          | RRG241280A             |
|                                   | .062/.063       | .050   | .3750        | 2-1/2 | 3/16       | RRG241285          | RRG241285A             |
|                                   | .062/.063       | .050   | .5000        | 2-1/2 | 3/16       | RRG241290          | RRG241290A             |
|                                   | .062/.063       | .050   | .6250        | 2-1/2 | 3/16       | RRG241295          | RRG241295A             |

Carbide Bars